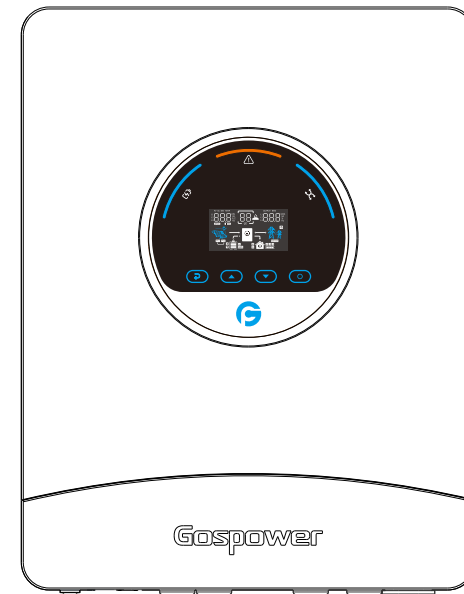


# USER GUIDE

## Solar Inverter

GPEO Series (4KVA/6KVA/12KVA)



*Solar inverter*

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## ABOUT THIS MANUAL

### Purpose

This manual describes the assembly, installation, operation, warning code and fault code of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

### Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

### Safety instructions











**WARNING:** This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuse is provided as over-current protection for the battery supply.
11. **GROUNDING INSTRUCTIONS** -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

## WARNING MARKS

Warning marks inform users of conditions which can cause serious physical injury or death, or damage to the device. They also tell users how to prevent the dangers. The warning marks used in this operation manual are shown below:

| Mark  | Name                    | Instruction  | Abbreviation  |
|---|-------------------------|--|---|
|  Danger  | Danger                  | Serious physical injury or even death may occur if not follow relevant requirements.   |  |
|  Warning | Warning                 | Physical injury or damage to the device may occur if not follow relevant requirements. |  |
|  Forbid  | Electrostatic sensitive | Damage may occur if relevant requirements are not followed.                            |  |
|  Hot     | High temperature        | Do not touch the base of the inverter as it will become hot.                           |  |
| Note  | Note                    | The procedures taken for ensuring proper operation.                                    | Note  |

## INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

## Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload / Over temperature/ short circuit protection
- Inverter running without battery
- Lithium battery activation function
- Cold start function
- Parallel connection quantity up to 12 units for 6KVA and 12KVA model (Battery must be connected)
- Intelligent fan control greatly reduces fan noise

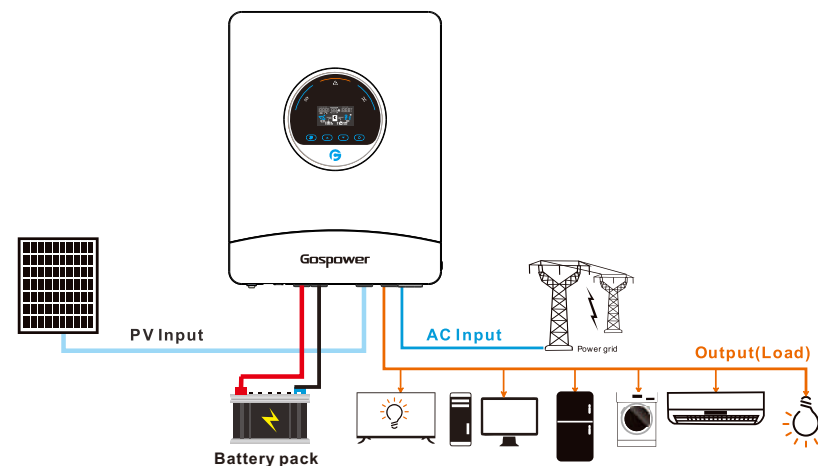
## Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

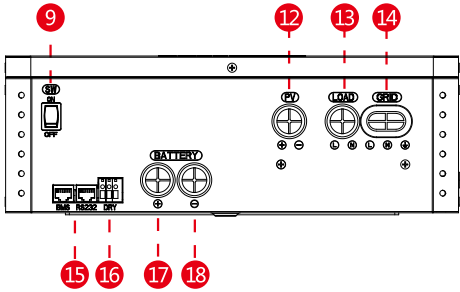
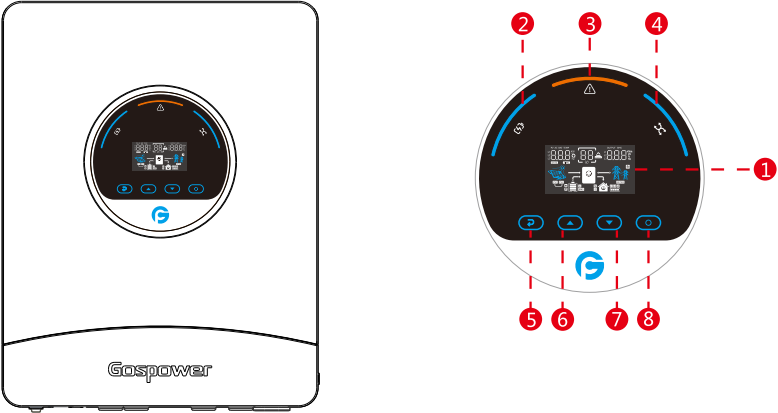
- Generator or Utility
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

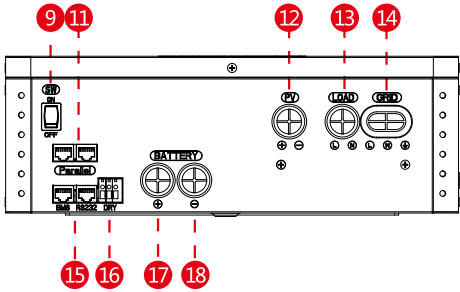
This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.



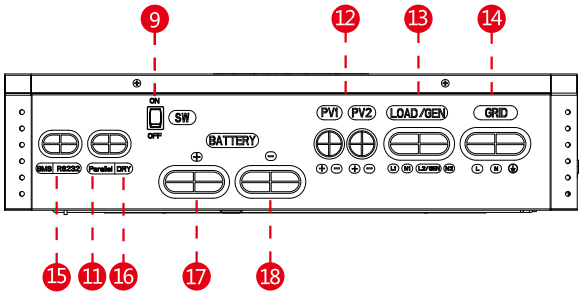
PRODUCT OVERVIEW



GPEO-4KL1



GPEO-6KL1



GPEO-12KL1

1. LCD display

2. Charging indicator

3. Fault or warning indicator

4. Utility bypass/Inverter indicator

5. ESC button

6. UP button

7. Down button

8. Enter button

9. Switch
- 11.Parallel connection-CAN port

12.PV input connection port

13.AC output/Generator port

14.AC input port

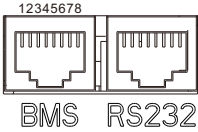
15.Communication connection port\*

16.Dry contact port

17.Battery+ connection port

18.Battery- connection port

15 Definition of BMS communication port pin

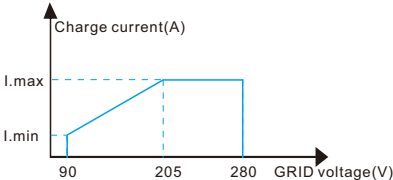



| NO. | BMS     | RS-232    |
|-----|---------|-----------|
| 1   |         | RS232-TXD |
| 2   |         | RS232-RXD |
| 3   |         | VDD       |
| 4   |         | VSS       |
| 5   | NC      |           |
| 6   | VSS     |           |
| 7   | RS485-A |           |
| 8   | RS485-B | VSS       |



## SPECIFICATIONS

| Line Mode Specifications        |   |             |              |
|---------------------------------|---|-------------|--------------|
| Model                           | GPEO-4KL1   | GPEO-6KL1   | GPEO-12KL1   |
| Rated Output Power              | 4000VA  | 6000VA      | 12000VA      |
|                                 | 4000W   | 6000W       | 12000W       |
| Nominal DC Input Voltage        | 24V   | 48V         | 48V          |
| Input Voltage Waveform          | Sinusoidal (utility or generator)                               |             |              |
| Nominal Input Voltage           | 230Vac  |             |              |
| Low Line Voltage Disconnect     | 90Vac±3V(For Home Appliances)170Vac±3V(For Computers)           |             |              |
| Low Loss Voltage Re-connect     | 100Vac±3V (For Home Appliances)180Vac±3V (For Computers)        |             |              |
| High Line Voltage Disconnect    | 280Vac±3V   |             |              |
| High Line Voltage Re-connect    | 270Vac±3V   |             |              |
| Max AC Input Voltage            | 280Vac±3V   |             |              |
| Nominal Input Frequency         | 50Hz / 60Hz (Auto detection)                                    |             |              |
| Low Line Frequency Disconnect   | 40±1Hz  |             |              |
| Low Line Frequency Re-connect   | 42±1Hz  |             |              |
| High Line Frequency Disconnect  | 65±1Hz  |             |              |
| High Line Frequency Re-connect  | 63±1Hz  |             |              |
| Output Voltage Waveform         | As same as input waveform                                       |             |              |
| Output Short Circuit Protection | Line mode: Circuit Breaker<br>Battery mode: Electronic Circuits |             |              |
| Efficiency (Line Mode)          | >95% (Rated R load, battery full charged)                       |             |              |
| Transfer Time (Single unit)     | 10ms typical (UPS); 20ms typical (Appliances)                   |             |              |
| Transfer Time (Parallel)        | 50ms typical  |             |              |
| Pass Through Without Battery    | Yes   |             |              |
| Max. Bypass Overload Current    | 28A   | 40A         | 70A          |
| Max. Bypass Input Current       | 28A   | 50A         | 90A          |
| Max. Inverter/Rectifier Current | 18.2A/4000W   | 27.3A/6000W | 54.5A/12000W |

| Utility Charge Mode Specifications                              |  |                           |           |            |
|---|--|---------------------------|-----------|------------|
| Model   | GPEO-4KL1  |                           | GPEO-6KL1 | GPEO-12KL1 |
| Nominal Input Voltage   | 230Vac   |                           |           |            |
| Input Voltage Range   | 90-280Vac  |                           |           |            |
| Nominal Output Voltage  | Dependent on battery type  |                           |           |            |
| Max. Grid Charge Current  | 100A   | 120A                      | 210A      |            |
| Charge Current Regulation                                       | 10A-Max. Grid Charge Current (Adjustable unit is 1A)   |                           |           |            |
| Over Charge Protection  | Yes  |                           |           |            |
| Grid Charging Current<br>(I.max/I.min)                          | 100A/25A   | 120A/30A                  | 210A/50A  |            |
| Relationship between battery charging current and grid voltage. |   |                           |           |            |
| Solar Charging & Grid Charging                                  |  |                           |           |            |
| Max. PV Open Circuit Voltage                                    | 500V   |                           |           |            |
| PV voltage range  | 85V-450V   |                           |           |            |
| Max. Input Power  | 4000W  | 6000W                     | 12000W    |            |
| Max. Solar Charging Current                                     | 120A   | 120A                      | 210A      |            |
| Max. Charging Current(PV+Grid)                                  | 120A   | 120A                      | 210A      |            |
| Max. Input Current  | 15A  | 27A                       | 27A+27A   |            |
| Min. Startup Voltage  | 80V  | 75V                       | 75V       |            |
| Charge Algorithm  |  |                           |           |            |
| Algorithm   | Three stage: Boost CC (Constant current stage) -><br>Boost CV (Constant voltage stage) -><br>Float FV (Constant voltage stage) |                           |           |            |
| Charging Curve  |   |                           |           |            |
| Battery Type Setting  | Battery Type   | Boost CC/CV               | Float     |            |
|   | AGM  | 28.2V/56.4V               | 27V/54V   |            |
|   | Flooded  | 29.2V/58.4V               | 27V/54V   |            |
|   | Self - defined   | Adjustable, up to 30V/60V |           |            |
|   | Lithium  |                           |           |            |

| Inverter Mode Specifications                         |  |                     |               |
|--|--|---------------------|---------------|
| Model  | GPEO-4KL1  | GPEO-6KL1           | GPEO-12KL1    |
| Rated Output Power                                   | 4000VA   | 6000VA              | 12000VA       |
|  | 4000W  | 6000W               | 12000W        |
| Nominal DC Input Voltage                             | 24V  | 48V                 | 48V           |
| DC Max. Charging/Discharging Current                 | 120A/160A  | 120A/125A           | 210A/230A     |
| Output Voltage Waveform                              | Pure sine wave   |                     |               |
| Nominal Output Voltage                               | 230Vac±5%  |                     |               |
| Nominal Output Frequency (Hz)                        | 50±0.3Hz/60±0.3Hz(Adjustable)  |                     |               |
| Parallel capability                                  | No   | Yes, up to 12 units |               |
| Peak Efficiency                                      | 93%  |                     |               |
| Over-Load Protection (SMPS load)                     | 5s@≥150%load;10s@105%~150%load   |                     |               |
| Surge Rating   | 2* rated power for 5s  |                     |               |
| Capable of Starting Electric                         | Yes  |                     |               |
| Output Short Circuit Protection                      | Yes  |                     |               |
| Cold Start Voltage                                   | 23V  | 46V                 |               |
| Low DC Input Shut-down Load < 50% / @Load ≥ 50%      | 21.5V/21V  | 43V/42V             |               |
| High DC Input Alarm & Fault                          | 31V±0.2V   | 62V±0.4V            |               |
| High DC Input Recovery                               | 29V±0.2V   | 60V±0.4V            |               |
| Battery Voltage Limitation<br>(V.bat0/V.bat1/V.bat2) | 21V/27.2V/31V  | 42V/50V/62V         |               |
|  | <div><p>When battery voltage is lower than "V.bat1", output power will be derated. The minimum AC output voltage is 180V.</p></div>    |                     |               |
| Temperature Limitation (Td)                          | 40℃  | 45℃                 | 45℃           |
|  | <div><p>When ambient tempeature is higher than 40℃/45℃, output power will be derated. The minimum AC output voltage is 180V.</p></div> |                     |               |
| General Specifications                               |  |                     |               |
| Operating Temperature                                | -10℃~55℃   |                     |               |
| Range Storage Temperature                            | -15℃~60℃   |                     |               |
| Net Weight(kg)                                       | 9.2kg  | 13kg                | 27kg          |
| Gross Weight(kg)                                     | 11.4kg   | 15kg                | 30kg          |
| Product Size(D*W*H)                                  | 347x445x120mm  |                     | 525x630x125mm |
| Package Dimension(D*W*H)                             | 560x465x240mm  |                     | 715x620x210mm |

## INSTALLATION

### Safety Guidance

Warning marks inform users of conditions which can cause serious physical injury or death, or damage to the device. They also tell users how to prevent the dangers. The warning marks used in this operation manual are shown below:

|  |  |
|--|--|
|  | <ul style="list-style-type: none"> <li>After receiving this product, first confirm the product package is intact. If any question, contact the logistic company or local distributor immediately.</li> <li>The installation and operation of inverter must be carried out by professional technicians who have received professional trainings and thoroughly familiar with all the contents in this manual and the safety requirements of the electrical system.</li> </ul> |
|  | <ul style="list-style-type: none"> <li>Do not carry out connection/disconnection, unpacking inspection and unit replacement operations on the inverter when power source is applied. Before wiring and inspection, users must confirm the breakers on DC and AC side of inverter are disconnected and wait for at least 5 minutes.</li> </ul>  |
|  | <ul style="list-style-type: none"> <li>Ensure there is no strong electromagnetic interference caused by other electronic or electrical devices around the installation site.</li> <li>Do not refit the inverter unless authorized.</li> <li>All the electrical installation must conform to local and national electrical standards</li> </ul>   |
|  | <ul style="list-style-type: none"> <li>Do not touch the housing of the inverter or the radiator to avoid scald as they may become hot during operation.</li> </ul>   |
|  | <ul style="list-style-type: none"> <li>Ground with proper technics before operation.</li> </ul>  |
|  | <ul style="list-style-type: none"> <li>Do not open the surface cover of the inverter unless authorized. The electronic components inside the inverter are electrostatic sensitive. Do take proper anti-electrostatic measures during authorized operation.</li> </ul>  |
|  | <ul style="list-style-type: none"> <li>The inverter needs to be reliably grounded.</li> </ul>  |
|  | <ul style="list-style-type: none"> <li>Ensure that DC and AC side circuit breakers have been disconnected and wait at least 5 minutes before wiring and checking.</li> </ul>   |

### Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

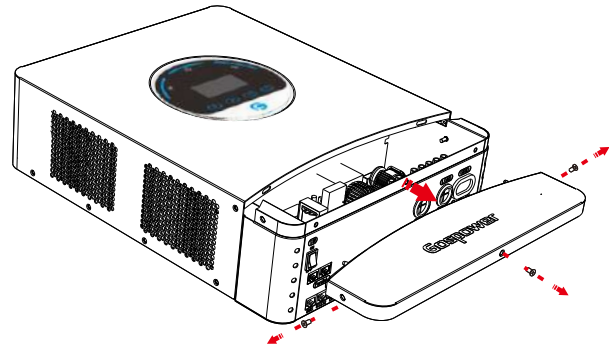
|                             |                               |                                  |                                      |   |
|-----------------------------|-------------------------------|----------------------------------|--------------------------------------|---|
|                             |                               |                                  |                                      |   |
| Inverter unit x 1           | Manual x 1                    | Parallel communication cable x 1 | Parallel communication connector x 1 | O-shaped terminal M5 x 4 M6 x 3 <b>2*</b> |
|                             |                               |                                  |                                      |   |
| O-shaped terminal <b>1*</b> | Battery input screw <b>1*</b> | Case grounding screw x 1         | Expansion bolt x 3                   | Wall Hangers x 1 and Screws x 3           |

**1\*** : 2pcs for 4KVA/6KVA, 4pcs for 12KVA

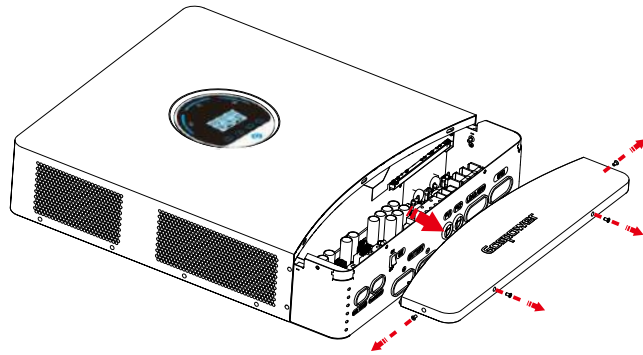
**2\*** : Only for 12KVA

## Preparation

Before connecting all wirings, please take off bottom cover by removing three or four screws as shown below.



(For GPEO-4KL1/GPEO-6KL1)

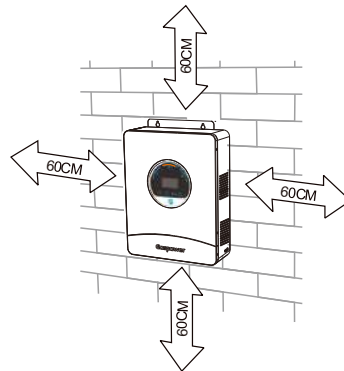


(For GPEO-12KL1)

## Mounting the Unit

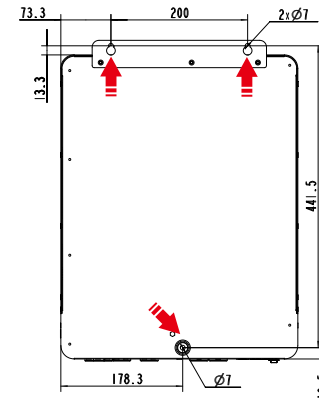
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times
- The ambient temperature should be between  $-10^{\circ}\text{C}$  and  $55^{\circ}\text{C}$  to ensure optimal operation
- The recommended installation position is to be adhered to the wall vertically
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires

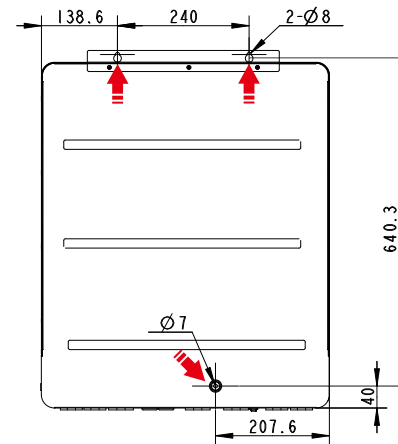
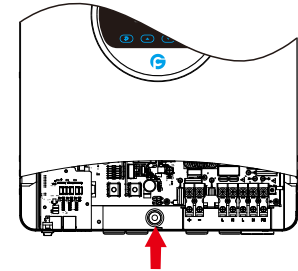


**SUITABLE FOR MOUNTING ON CONCRETE  
OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

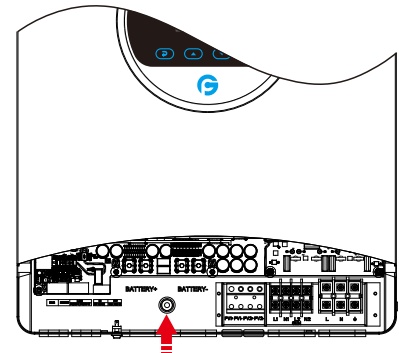
Install the unit by screwing three screws. It's recommended to use M4 screws.



(For GPEO-4KL1/GPEO-6KL1)



(For GPEO-12KL1)



## Battery Connection

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.

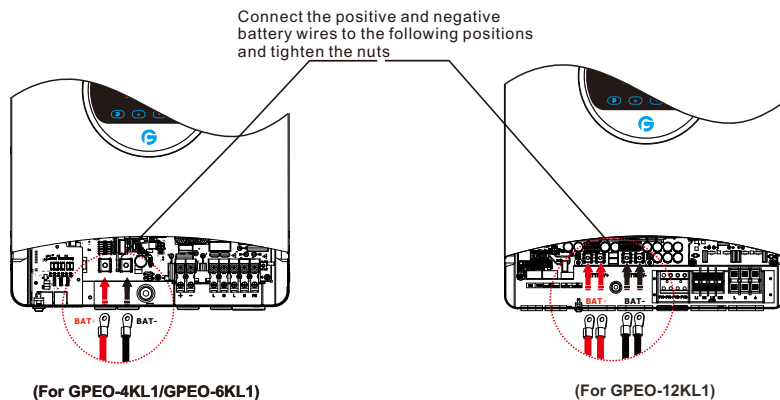
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

**Recommended battery cable and terminal size:**

| Model | Wire Size | Cable (mm <sup>2</sup> ) | Torque Value(Max) |
|-------|-----------|--------------------------|-------------------|
| 4KVA  | 1*1AWG    | 50                       | 2 Nm              |
| 6KVA  | 1*2AWG    | 35                       | 2 Nm              |
| 12KVA | 2*2AWG    | 35                       | 2 Nm              |

**Please follow below steps to implement battery connection:**

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery.
3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



### WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

## AC Input/Output Connection



**CAUTION!!** Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 28A for 4kVA/ 50A for 6kVA/100A for 12kVA .



**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

**Suggested cable requirement for AC wires**

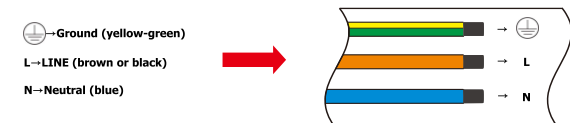
| Model | Gauge | Cable (mm <sup>2</sup> ) | Torque Value |
|-------|-------|--------------------------|--------------|
| 4KVA  | 10AWG | 6                        | 1.2Nm        |
| 6KVA  | 8AWG  | 10                       | 1.4~1.6Nm    |
| 12KVA | 6AWG  | 10                       | 1.4~1.6Nm    |

**Recommended circuit breaker type for AC input:**

| Models | Maximum bypass | Recommended circuit breaker |
|--------|----------------|-----------------------------|
| 4KVA   | 28A            | 2P-32A                      |
| 6KVA   | 50A            | 2P-50A                      |
| 12KVA  | 90A            | 2P-100A                     |

**Please follow below steps to implement AC input/output connection:**

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And pressing ring terminal.



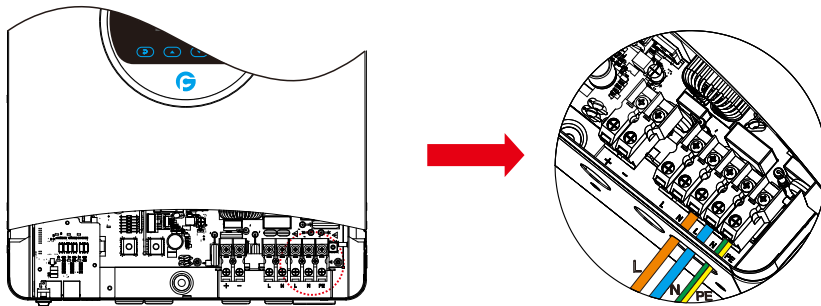
(For GPEO-4KL1/GPEO-6KL1)



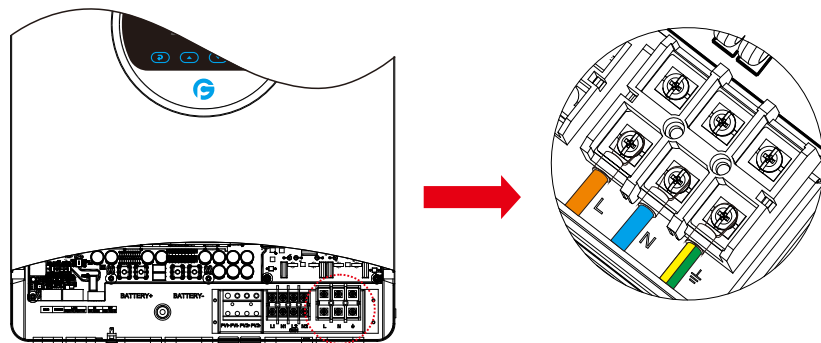
(For GPEO-12KL1)

3\* : ring terminal(M5 for AC output wires, M6 for AC input wires)

3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⚡) first.



(For GPEO-4KL1/GPEO-6KL1)



(For GPEO-12KL1)

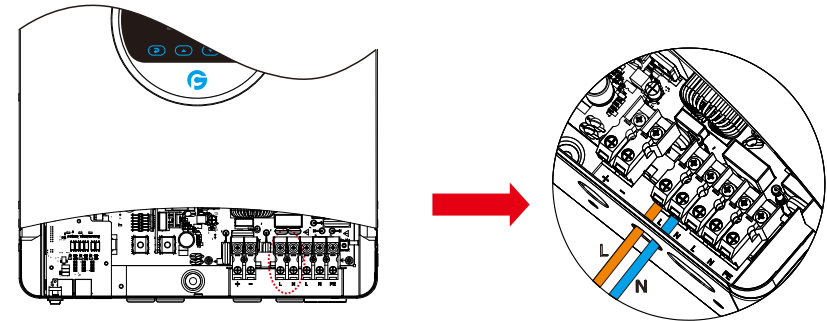


**WARNING:**

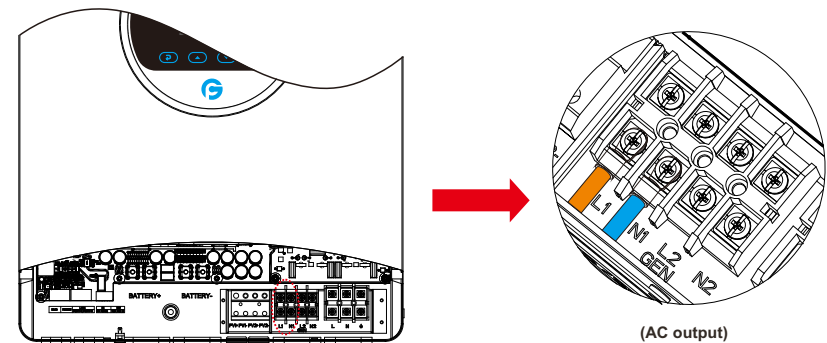
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output/Generator input wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⚡) first.

(Generator input function only For GPEO-12KL1)

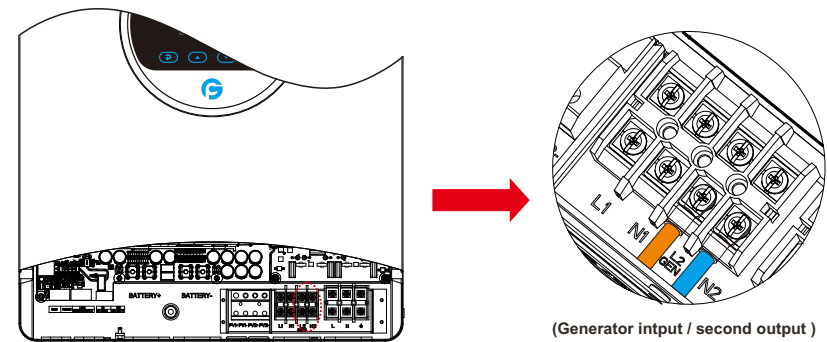


(For GPEO-4KL1/GPEO-6KL1)



(AC output)

(For GPEO-12KL1)



(Generator input / second output)

(For GPEO-12KL1)

5. Make sure the wires are securely connected.

## CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

## PV Connection



**CAUTION:** Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

| Model           | Cable Size | Cable (mm <sup>2</sup> ) | Torque |
|-----------------|------------|--------------------------|--------|
| 4KVA/6KVA/12KVA | 10 AWG     | 6                        | 1.2Nm  |

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Max. power voltage (Vmp) should be during PV array MPPT voltage range.

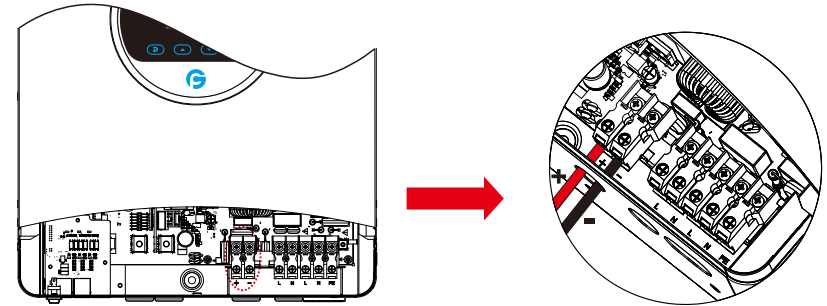
| Solar Charging Mode                       |                 |
|---|-----------------|
| <b>INVERTER MODEL</b>                     | 4KVA/6KVA/12KVA |
| <b>Max. PV Array Open Circuit Voltage</b> | 500V            |
| <b>PV Array MPPT Voltage Range</b>        | 85Vdc~450Vdc    |

Please follow below steps to implement PV module connection:

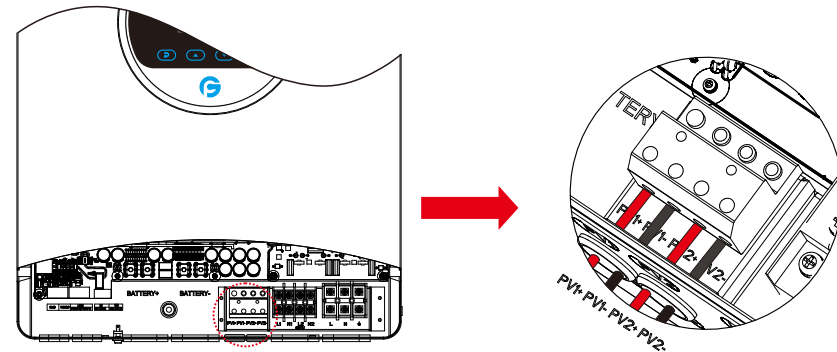
1. Remove insulation sleeve 10 mm for positive and negative conductors.



2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



(For GPEO-4KL1/GPEO-6KL1)



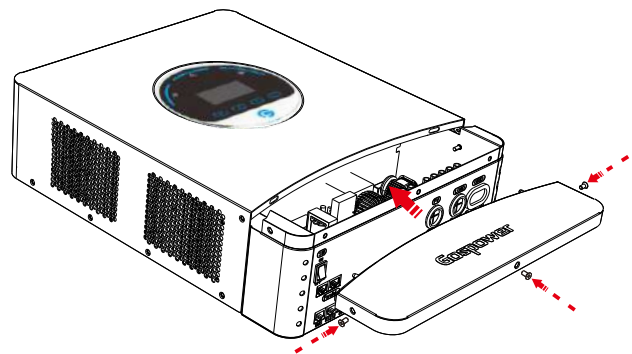
(For GPEO-12KL1)

3. Make sure the wires are securely connected.

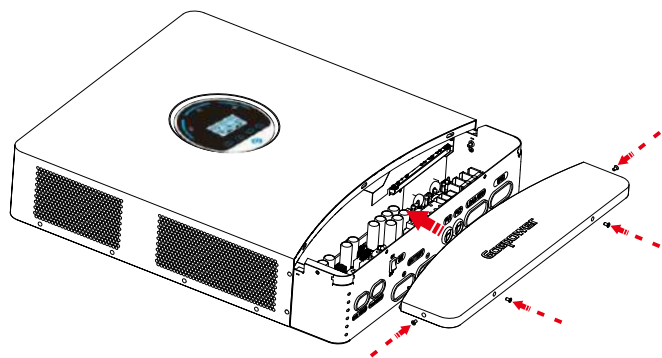


Final Assembly

After connecting all wirings, please put bottom cover back by screwing three or four screws as shown below.




(For GPEO-4KL1/GPEO-6KL1)




(For GPEO-12KL1)

Dry Contact Signal

There is one dry contact (3A/250VAC) available on the inverter.

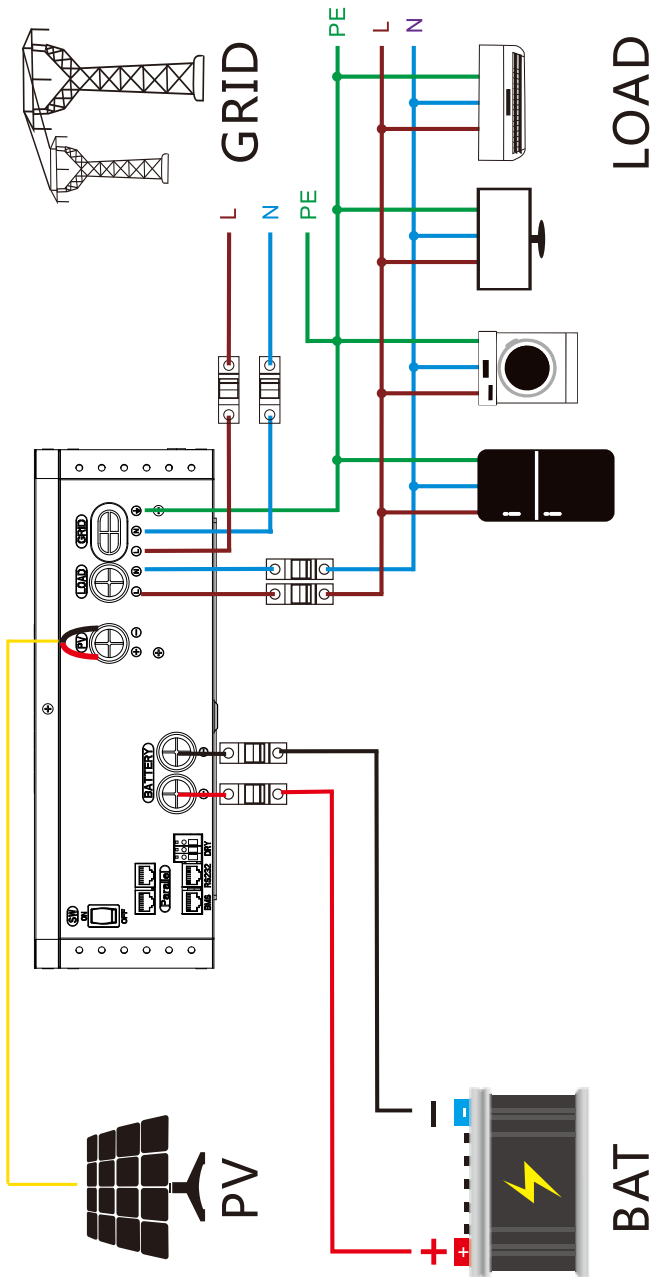
| Unit Status | Condition  | Dry contact port:<br> |        |
|-------------|--|--|--------|
|             |  | NO & C   | NC & C |
| Power Off   | Unit is off and no output is powered.  | Open   | Close  |
| Power On    | Battery voltage < Setting value in Program 06  | Close  | Open   |
|             | Battery voltage > Setting value in Program 07 or battery charging reaches floating stage | Open   | Close  |

(For GPEO-4KL1/GPEO-6KL1)

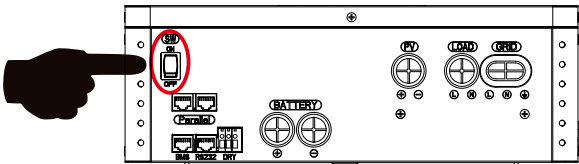
| Unit Status | Condition  | Dry contact port:<br> |        |
|-------------|--|--|--------|
|             |  | NO & C   | NC & C |
| Power Off   | Unit is off and no output is powered.  | Open   | Close  |
| Power On    | Battery voltage < Setting value in Program 06  | Close  | Open   |
|             | Battery voltage > Setting value in Program 07 or battery charging reaches floating stage | Open   | Close  |

(For GPEO-12KL1)

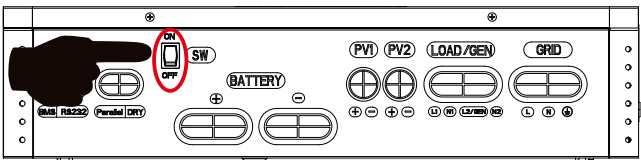
Wiring System for Inverter



OPERATION  
Power ON/OFF



(For GPEO-4KL1/GPEO-6KL1)



(For GPEO-12KL1)

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the bottom of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

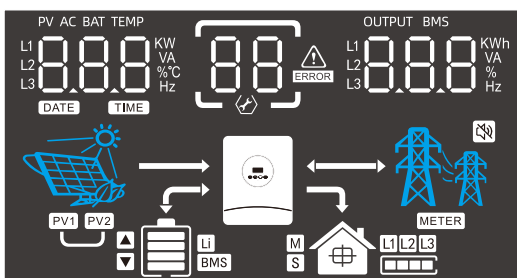


| Function Key | Icon | Description                                 |
|--------------|------|---|
| ESC          |      | To previous page                            |
| UP           |      | To go to previous selection                 |
| DOWN         |      | To go to next selection                     |
| ENTER        |      | To confirm the selection or go to next page |



| LED Indicator             | Icon | Description  |
|---------------------------|------|--|
| Battery                   |      | Charging the battery, the LED light flash.<br>If battery is full, the LED light will always-on.<br>The battery is not charged, the LED light will go out.  |
| Utility                   |      | Inverter running in utility mode, the LED will always-on.  |
| Inverter                  |      | Inverter running in off-grid mode, the LED light will flash.<br>Inverter is not running in off-grid mode, the LED light will go out.   |
| Fault                     |      | If inverter in fault event, the LED light will always-on.<br>If inverter in warning event, the LED light will flash.<br>Inverter work normally, the LED light will go out.   |
| <b>Buzzer Information</b> |      |  |
| Buzzer beep               |      | Press any button, the buzzer will last for 0.1s.<br>Hold on the "ENTER" button, the buzzer will last for 3s.<br>If in fault event, the buzzer will keep going.<br>If in warning event, the buzzer will beep discontinuous (Check more information on the chapter of "Warning Code Table"). |

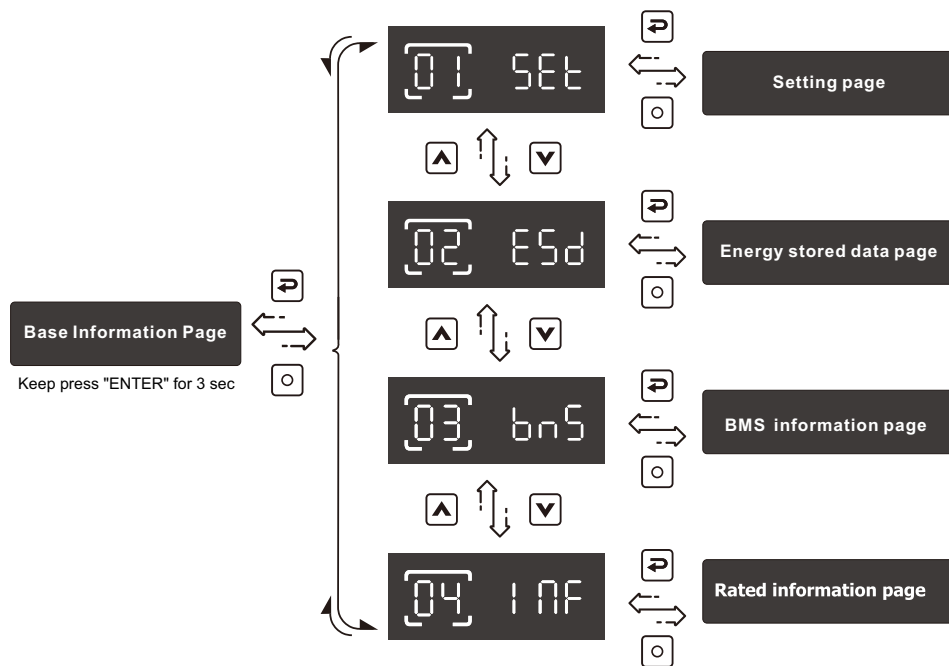
## LCD Display Icons



| Icon  | Function description  |
|---|---|
| <b>Input Source Information</b>   |   |
| PV AC BAT TEMP<br>L1 L2 L3 8.8.8 KW VA % Hz<br>DATE TIME                      | Indicate input voltage, input frequency, PV voltage, PV power, battery voltage and charger current. |
| <b>Configuration Program and Fault Information</b>                            |   |
|   | Indicates the setting programs.   |
| <br>Warning:  flashing with warning code.<br>Fault:  lighting with fault code |   |

|  |   |
|--|---|
| <b>Output Information</b>                |   |
| OUTPUT BMS<br>L1 L2 L3 8.8.8 KWh VA % Hz | Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.  |
| <b>Battery Information</b>               |   |
|  | Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100%.   |
|  | Indicates Lithium battery type.   |
|  | <b>BMS</b> Indicates communication is built between inverter and BMS.<br>Indicates BMS allows battery discharge.<br>Indicates BMS allows battery charge. Force charge occurs if icon flash. |
| <b>Mode Operation Information</b>        |   |
|  | Indicates load is supplied by utility directly.   |
|  | Indicates the utility charger circuit is working.   |
|  | Indicates the inverter/charger is working.  |
|  | Indicates PV MPPT is working to power load.   |
|  | Indicates PV MPPT is working to charge battery.   |
|  | Indicates battery is discharging to load.   |
| <b>Mute Operation</b>                    |   |
|  | Indicates unit alarm is disabled.   |

## LCD operation flow chart



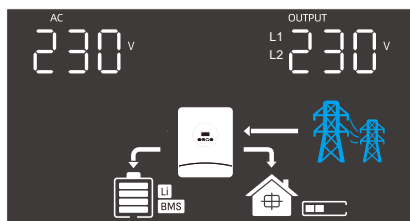
On base information page, pressing and holding "ENTER" key for 3 sec, the unit will enter parameters page.  
Press "UP" or "DOWN" key to switch the selection and press "ENTER" key to enter selected page. Press "ESC" key to back to previous page.

## Base information Page

- The base information will be switched by pressing "Up" or "DOWN" key. The selectable information is switched as below order: (Take the 48V model for example).
- The 2nd AC output is enabled in program 64, the "L1" or "L2" icon on the LCD will be showed, only show "L1" represent to main AC output data, only show "L2" represent to 2nd AC output data. show "L1" and "L2" represent to all AC output data ("L1" + "L2").

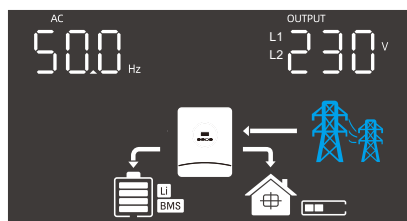
## Input voltage / Output voltage

Utility voltage is 230V, output voltage is 230V



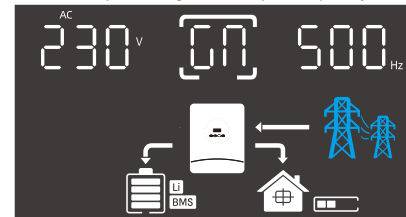
## Input frequency / Output voltage

Utility frequency is 50.0Hz, output voltage is 230V



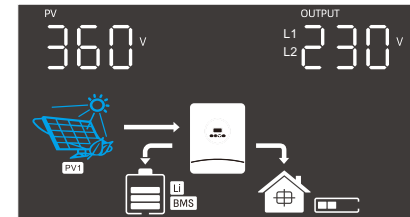
## Generator voltage/Generator frequency

Generator input voltage 230V, input frequency 50.0Hz



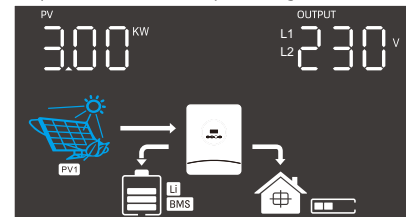
## PV voltage / Output voltage

PV voltage is 360V, output voltage is 230V



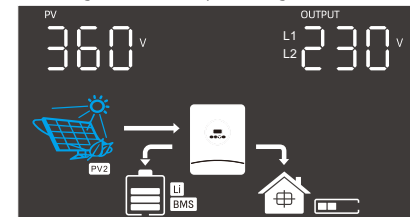
## PV power / Output voltage

PV power is 3.00kW, output voltage is 230V



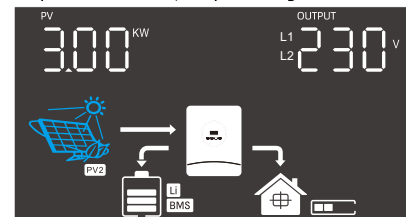
## PV voltage / Output voltage

PV voltage is 360V, output voltage is 230V



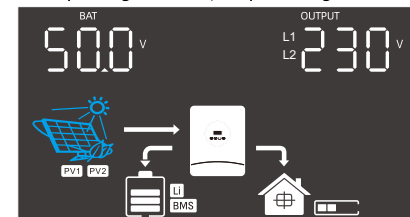
## PV power / Output voltage

PV power is 3.00kW, output voltage is 230V



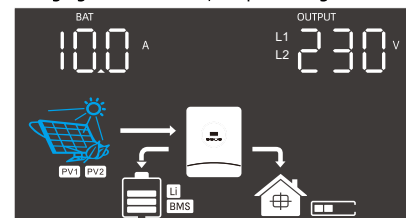
## Battery voltage / Output voltage

Battery voltage is 50.0V, output voltage is 230V



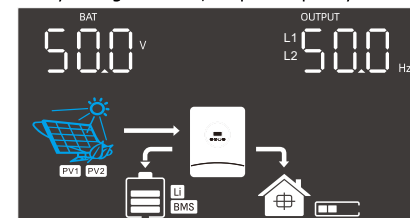
## Charging current / Output voltage

Charging current is 10A, output voltage is 230V



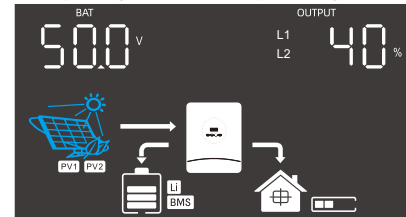
## Battery voltage / Output frequency

Battery voltage is 50.0V, output frequency is 50.0Hz



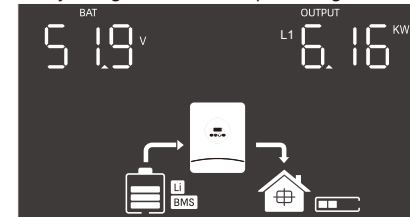
## Battery voltage / Load percentage

Battery voltage is 50.0V, load percentage is 40%



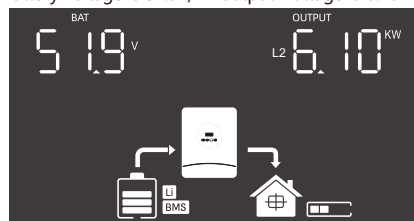
## Battery voltage / L1 Load wattage

Battery voltage is 51.9V, L1 output wattage is 6.16kW

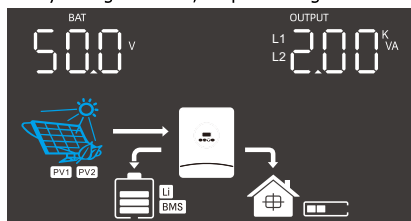


**Battery voltage / L2 Load wattage**

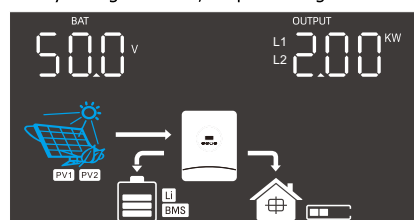
Battery voltage is 51.9V, L2 output wattage is 6.10kW

**Battery voltage / Load VA**

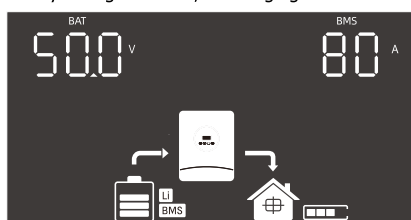
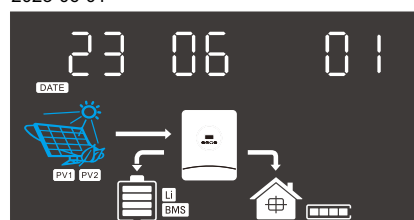
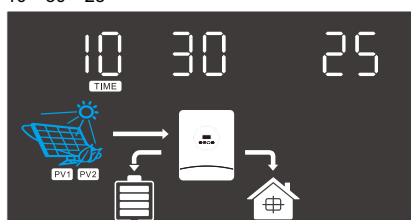
Battery voltage is 50.0V, output wattage is 2.00kVA

**Battery voltage / Load wattage**

Battery voltage is 50.0V, output wattage is 2.00kW

**Battery voltage / Discharging current**

Battery voltage is 50.0V, discharging current is 80A

Date  
2023-06-01Time  
10:30:25**NOTE:**

- 1) Pages 5 and 6 of the basic information page are exclusive to GPE0-12KL1;
- 2) "The small ICONS of the PV1 and PV2 are exclusive to the GPE0-12KL1;
- 3) The three pages of the basic information page are unique to the GPE0-12KL1, and are only displayed when the generator input is enabled in the Settings item 64;
- 4) Pages 12 and 13 of the basic page information are exclusive to GPE0-12KL1, and are only displayed when the second output is enabled in the 64th setting.

**Setting Page**

Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit. Keep pressing UP or DOWN button after 1.5 seconds, it will increase or decrease setting value fastly.

**Setting items:**

|    |   | Selectable option   |                  |
|----|---|---------------------|------------------|
| 00 | Exit setting                                |                     | ESC              |
| 01 | Battery type setting                        | AGM<br>bat          | Default<br>AGM   |
|    |   | Flooded<br>bat      | FLD              |
|    |   | self-defined<br>bat | USE              |
|    |   | Lib<br>bat          | Lib              |
| 02 | BMS Type                                    | bns                 | Default<br>1     |
|    |   | bns                 | BMS<br>0         |
| 03 | Bulk charging voltage setting (C.V voltage) | 24V model<br>CV     | Default<br>28.2V |
|    |   | 48V model<br>CV     | Default<br>56.4V |
| 04 | Floating charging voltage                   | 24V model<br>FLV    | Default<br>27.0V |
|    |   | 48V model<br>FLV    | Default<br>54.0V |
| 05 | Low DC cut-off voltage or SOC               | 24V model<br>BCV    | Default<br>21.0V |
|    |   | 48V model<br>BCV    | Default<br>42.0V |
|    |   | BCV                 | Default<br>10%   |

|    |  |                         |                          |  |
|----|--|-------------------------|--------------------------|--|
| 06 | Setting battery voltage or SOC point back to utility when selecting "SBU priority" in program 24 | 24V model<br>buv 06     | Default 230 <sup>v</sup> | Setting range is from 22.0V to 27.0V<br>Increment of each click is 0.1V.   |
|    |  | 48V model<br>buv 06     | Default 460 <sup>v</sup> | Setting range is from 44.0V to 54.0V.<br>Increment of each click is 0.1V.  |
|    |  | buv 06                  | Default 20 %             | If the battery type is lithium battery, the set value will change to SOC.<br>Setting range is from 5% to 95%.  |
| 07 | Setting battery voltage point back to battery mode when selecting "SBU priority" in program 24   | 24V model<br>bbv 07     | Default 270 <sup>v</sup> | Setting range is from 24.0V to 30.0V<br>Increment of each click is 0.1V.   |
|    |  | 48V model<br>bbv 07     | Default 540 <sup>v</sup> | Setting range is from 48.0V to 60.0V.<br>Increment of each click is 0.1V.  |
|    |  | Fully charged<br>bbv 07 | FUL                      | Battery should be charged to float charging stage.   |
|    |  | bbv 07                  | Default 70 %             | If the battery type is lithium battery, the set value will change to SOC.<br>Setting range is from 10% to 100%.  |
| 09 | Max charging current (Utility charge current + PV charging current)                              | 60A<br>bcc 09           | Default 60 <sup>A</sup>  | Setting range is from 1A to 120A/120A/210A.<br>Increment of each click is 1A.  |
| 10 | Max utility charging current setting   | 30A<br>chc 10           | Default 30 <sup>A</sup>  | Setting range is from 1A to 100A/120A/210A.<br>Increment of each click is 1A.  |
| 20 | AC output mode   | Single<br>PAL 20        | Default SIG              | When the units are used in parallel with single phase, please select "PAL" in program 20. It is required to have at least three inverters or maximum twelve inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to ten inverters in one phase. Please select "3P1" in program 20 for the inverters connected to L1 phase, "3P2" in program 20 for the inverters connected to L2 phase and "3P3" in program 20 for the inverters connected to L3 phase. Before starting up inverters, please connect all N wires of AC output together.<br><b>NOTE: GPEO-4KL1 can only be set to "SIG". Parallel Settings are not supported.</b> |
|    |  | Parallel<br>PAL 20      | PAL                      |  |
|    |  | L1 Phase<br>PAL 20      | 3P1                      |  |
|    |  | L2 Phase<br>PAL 20      | 3P2                      |  |
|    |  | L3 Phase<br>PAL 20      | 3P3                      |  |
|    |  | 220V<br>OPV 21          | 220 <sup>v</sup>         |  |

Note: The setting value of item "07" should be larger than the setting value of item "06".

|    |                             |   |                          |  |
|----|-----------------------------|---|--------------------------|--|
| 21 | Output voltage setting      | 220V<br>OPV 21  | Default 230 <sup>v</sup> | Output voltage configuration   |
|    |                             | 220V<br>OPV 21  | 240 <sup>v</sup>         |  |
| 22 | Output frequency setting    | 50Hz<br>OPF 22  | Default 50 <sup>Hz</sup> | Output frequency configuration.  |
|    |                             | 60Hz<br>OPF 22  | 60 <sup>Hz</sup>         |  |
| 23 | Utility input range setting | Appliance mode<br>AC 23   | Default APL              | APL should be selected, when the utility is not well.  |
|    |                             | UPS mode<br>AC 23   | UPS                      |  |
| 24 | Output source priority      | Utility >> PV >> Battery<br>OPS 24  | Default USB              | Utility provides power to the loads first. PV and battery will provide power to loads only when utility is not available.  |
|    |                             | PV >> Utility >> Battery<br>OPS 24  | SUB                      | PV provides power to the loads first. If PV is not sufficient, utility will supply power the loads at the same time. Battery will provide power to the loads only when utility is not available.                               |
|    |                             | PV >> Battery >> Utility<br>OPS 24  | SBU                      | PV provides power to the loads first. If PV is not sufficient, battery will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to the setting point in program 6. |
|    |                             | <b>If inverter is working in utility mode, charger priority can be set as below. However, when inverter is working in Battery mode, only PV can charge battery.</b> |                          |  |
| 25 | Charger priority            | PV First<br>CHS 25  | Default CSO              | PV will charge battery first. Utility will charge battery only when PV is unavailable.   |
|    |                             | PV and Utility<br>CHS 25  | SNU                      | PV and utility will charge battery together.   |
|    |                             | PV Only<br>CHS 25   | OSO                      | Only PV can charge the battery.  |
|    |                             |   |                          |  |
| 26 | Feeding power to grid       | Disable<br>FPG 26   | Default DIS              | If selected, inverter is not allowed to feed exceeding solar power to grid.  |
|    |                             | Enable<br>FPG 26  | ENR                      | If selected, inverter is allowed to feed exceeding solar power to grid.  |

|    |   |                   |                |   |
|----|---|-------------------|----------------|---|
| 27 | Overload bypass function                        | Enable<br>LbP 27  | Default<br>ENa | If it is enabled, the inverter will switch to utility mode if overload happens in battery mode.                                     |
|    |   | Disable<br>LbP 27 | d15            |   |
| 28 | Overload restart function                       | Enable<br>OLr 28  | Default<br>ENa | If it is enabled, the inverter will auto restart when overload occurs.  |
|    |   | Disable<br>OLr 28 | d15            |   |
| 29 | Over temperature restart function               | Enable<br>OTr 29  | Default<br>ENa | If it is enabled, the inverter will auto restart when over temperature occurs.  |
|    |   | Disable<br>OTr 29 | d15            |   |
| 40 | Backlight of LCD                                | Disable<br>bL 40  | Default<br>d15 | If selected, LCD backlight will be off after no button is pressed for 60s.  |
|    |   | Enable<br>bL 40   | ENa            |   |
| 41 | Auto return to the first page of display screen | Disable<br>bFP 41 | Default<br>d15 | If selected, the display screen will stay at latest screen user finally switches.   |
|    |   | Enable<br>bFP 41  | ENa            |   |
| 42 | Buzzer Alarm                                    | Enable<br>bEP 42  | Default<br>ENa | If selected, buzzer is not allowed to beep.   |
|    |   | Disable<br>bEP 42 | d15            |   |
| 43 | Energy stored data for PV and Load              | Disable<br>ESd 43 | Default<br>d15 | If selected, inverter will erase all historical data of PV and Load energy, and stop record historical data for PV and Load energy. |

|    |   |                           |                 |  |
|----|---|---------------------------|-----------------|--|
|    |   | Enable<br>ESd 43          | Default<br>ENa  | If selected, inverter will record historical data for PV and Load energy. NOTE: Before selected, please double check if date and time is correct, if incorrect, please set date and time in program 50~55. |
| 44 | Reset Default                           | Enable<br>FSt 44          | Default<br>d15  | If selected, default initial Settings page.  |
|    |   | Disable<br>FSt 44         | ENa             | If selected, Enable restores all Settings other than the parallel Output mode setting item (20) to their initial values. The inverter also erases all energy storage-related historical data.              |
| 45 | Fan Work Mode                           | Enable<br>FAN 45          | Default<br>PFC  | In performance mode, the inverter will perform at its highest performance.   |
|    |   | Disable<br>FAN 45         | bLC             | Balanced mode, applicable to the condition of 80% output power and 75% charge current limitation, to reduce additional noise greatly.  |
|    |   | Disable<br>FAN 45         | sLC             | Silent mode, applicable to the condition of 60% output power and 60% charge current limitation, to reduce additional noise extremely.  |
| 50 | Time setting- Year                      | Year<br>YEA 50            | 23              | Setting range is from 23 to 99.  |
| 51 | Time setting- Month                     | Month<br>MON 51           | 8               | Setting range is from 1 to 12.   |
| 52 | Time setting- Day                       | Day<br>DAY 52             | 20              | Setting range is from 1 to 31.   |
| 53 | Time setting- Hour                      | Hour<br>HOU 53            | 21              | Setting range is from 0 to 23.   |
| 54 | Time setting- Minute                    | Minute<br>MIN 54          | 43              | Setting range is from 0 to 59.   |
| 55 | Time setting- Second                    | Second<br>SEC 55          | 50              | Setting range is from 0 to 59.   |
| 60 | Low DC cut off voltage on second output | For 12KVA model<br>bCS 60 | Default<br>420V | Setting range is from 42.0V to 48.0V. Increment of each click is 0.1V. This low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.                          |

|    |  |                        |                |  |
|----|--|------------------------|----------------|--|
|    |  | For 12KVA model<br>bcs | Default<br>0%  | If any type of lithium battery is selected in program 14, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 1%.  |
| 61 | Setting discharge time on the 2nd output | For 12KVA model<br>tds | Default<br>d15 | Timing function disabled, The second output is allowed.  |
|    |  | For 12KVA model<br>tds | 5              | Setting range is disable and then from 0 min to 990 min. Increment of each click is 1 min.   |
|    |  | For 12KVA model<br>tds | OFF            | *If the battery discharge time achieves the setting time in program 61 or the program 60 function is triggered, the second output will be turned off and the 61 programs will display OFF.   |
| 62 | Scheduled time for 2nd AC output on      | For 12KVA model<br>td0 | Default<br>0   | Setting range is from 00:00 to 23:00. Increment of each click is 1 hour. Within scheduled on/off time setting in program 62 and 63, 2nd AC output will be turn on/off based on the setting value in program 60 or 61.  |
| 63 | Scheduled time for 2nd AC output off     | For 12KVA model<br>tdF | Default<br>0   |  |
| 64 | Smart port                               | For 12KVA model<br>SPt | Default<br>LOd | The port "(L2/GEN)-N" of AC output conector can be defined for "2nd AC output" or "Generator input". If "LOd" is selected, the 2nd AC output is enabled, the "L1" and "L2" icon on the LCD will be showed. If "GEN" is selected, the Generator input is enabled, the Grid icon on the LCD will flash every 5 seconds without AC input. |
|    |  | For 12KVA model<br>SPt | GEN            |  |

## Energy stored data Page

The energy stored data will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order:

|   |  |   |
|---|--|---|
| PV generated energy today<br>88 kWh<br>             | PV generated energy this month<br>88 kWh<br> | PV generated energy this year<br>89 kWh<br>   |
| PV generated energy current in total<br>348 kWh<br> | Load consumed energy today<br>78 kWh<br>     | Load consumed energy this month<br>78 kWh<br> |
| Load consumed energy this year<br>80 kWh<br>        | Load consumed energy in total<br>272 kWh<br> |   |

## BMS information Page

The BMS information will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order: (Take the 48V model for example)

|  |  |
|--|--|
| <b>Battery pack number / mean SOC</b><br>Connected battery pack number is 4, mean SOC is 97%<br> |  |
| <b>BMS voltage / SOC</b><br>BMS voltage is 54.0V, SOC is 99% on battery pack of address 1<br>    | <b>BMS voltage / current</b><br>BMS voltage is 54.0V, current is 1A on battery pack of address 1<br> |

BMS highest temperature / lowest temperature  
BMS highest temperature is 25°C, lowest temperature is 20°C on battery pack of address 1



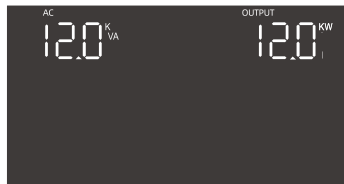
BMS fault code / flag  
BMS fault code is 0, flag is 000 on battery pack of address 1



## Rated information Page

The rated information will be switched by pressing "UP" or "DOWN" key. The selectable information is switched as below order: (Take the GPEO-12KL1 for example)

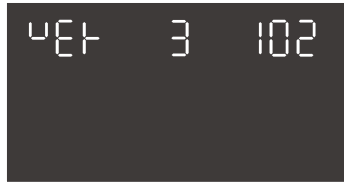
Rated VA / WATT  
Rated VA is 12kVA, WATT is 12kW



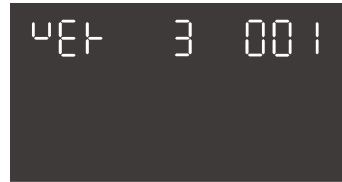
Rated battery voltage / Max. charge current  
Rated battery voltage is 48V, Max. charge current is 210A



Firmware version (Master DSP)  
Firmware version is 3102



Firmware version (Slave DSP)  
Firmware version is 3001



### Note:

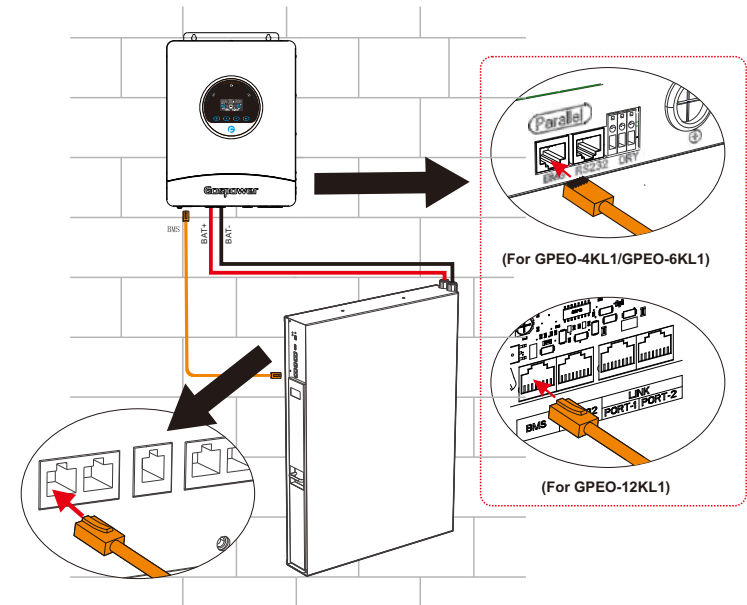
1)The "3" on pages 3 and 4 represents the model. "1" is GPEO-4KL1; "2" is GPEO-6KL1; "3" is GPEO-12KL1

2)Page 4 of the Rated information Page is exclusive to GPEO-12KL1

## Lithium Battery Communication

It's allowed to connect lithium battery and build communication only which it has been configured. Please follow below steps to configure communication between lithium battery and inverter.

1. Connect power cables between lithium battery and inverter. Please pay attention to the terminals of positive and negative. Make sure the positive terminal of battery is connected to the positive terminal of inverter, and the negative terminal of battery is connected to the negative terminal of inverter.
2. The communication cable is bundled with lithium battery. Both sides are RJ45 port. One port is connected to the BMS port of inverter and another one is connected to the COMM port of lithium battery.

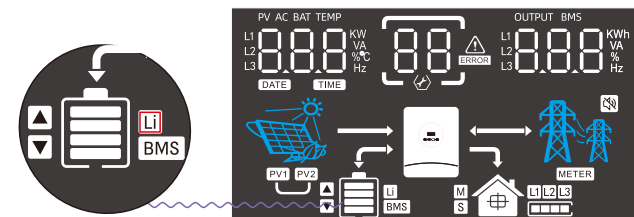


3. Configure battery type to "Lib" in LCD setting No. 01.

The battery type is Lib

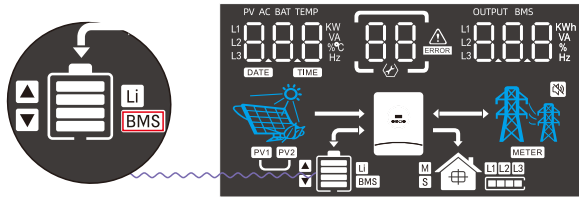
BAT 01 Lib

And then LCD will show you "Li" icon.

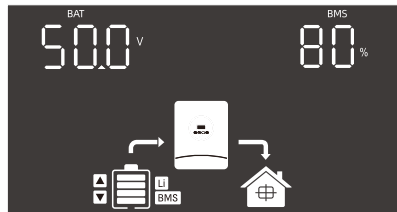




4. Power up lithium battery and inverter. Wait a moment, if the communication is built between them, LCD will show you "BMS" icon as below.



5. Roll LCD real time information pages by pressing "UP" or "DOWN" button, as below page, you can see the parameters of SOC in the communication system.



This page means SOC is 80%.

## PARALLEL INSTALLATION GUIDE(Not Valid for 4KVA Model)

### 1.Introduction

This inverter can be used in parallel with two different operation modes.

1. Parallel operation in single phase with up to 12 units. The supported maximum output power is 72kW/72kVA for GPEO-6KL1, 144kW/144kVA for GPEO-12KL1.
2. Maximum twelve units work together to support three-phase equipment. Ten units support one phase maximum. The supported maximum output power is 72kW/72kVA and one phase can be up to 60kW/60kVA for GPEO-6KL1, supported maximum output power is 144kW/144kVA and one phase can be up to 120kW/120kVA for GPEO-12KL1.

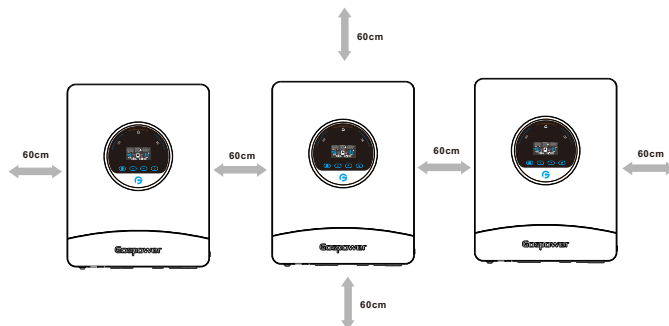
**NOTE 1:** If this unit is bundled with parallel cable, this inverter is default supported parallel operation. You may skip section 2.

**NOTE 2:** Under parallel operation modes, battery must be connected with inverters.

**NOTE 3:** Before starting up inverters, please connect all negative(-) wires of battery together for GPEO-6KL1.

**NOTE 4:** Before starting up inverters, all batteries of the inverters must parallel together for GPEO-12KL1.

### 2.Mounting the Unit



**NOTE:** For proper air circulation to dissipate heat, allow a clearance of approx. 60 cm to the side and approx. 60 cm above and below the unit. Be sure to install each unit in the same level.

## 3.Package Contents

In parallel kit, you will find the following items in the package:



Parallel communication cable x 1pcs

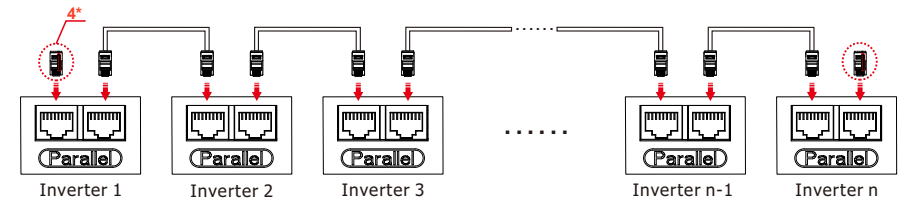
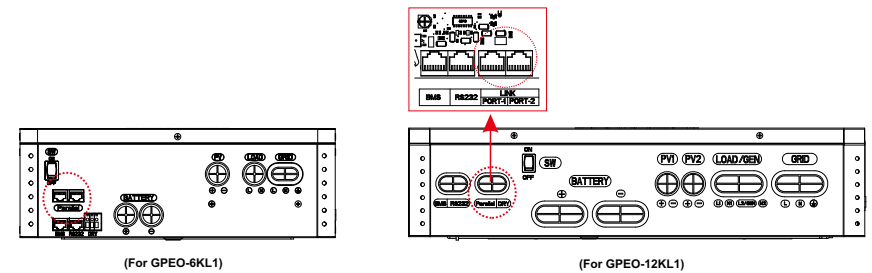


Parallel communication connector x 1pcs

## 4.Wiring Connection

This installation steps are only applied to GPEO-6KL1/GPEO-12KL1 model.

N Inverters Communication Connection

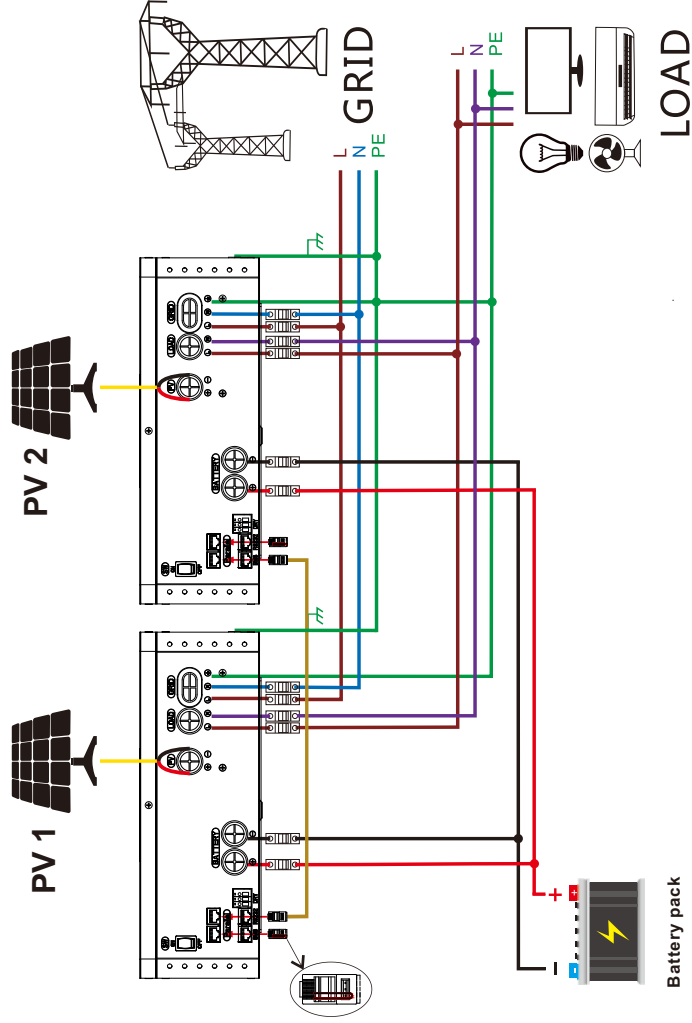


Connect parallel communication cable one by one.

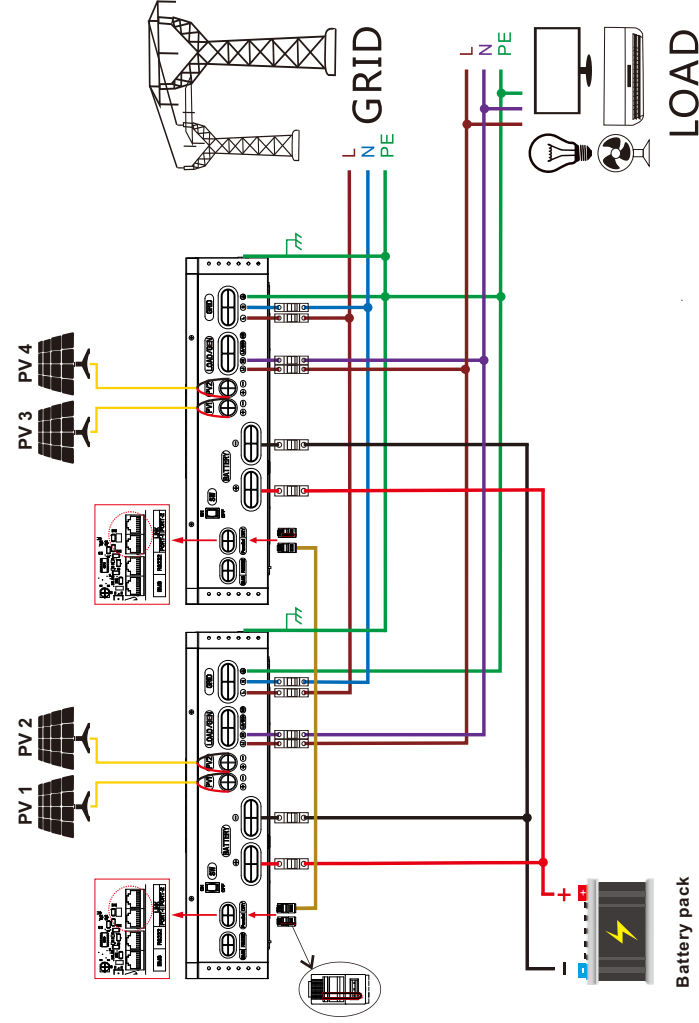
4\*: Connect parallel communication connector to the first one and the last one.



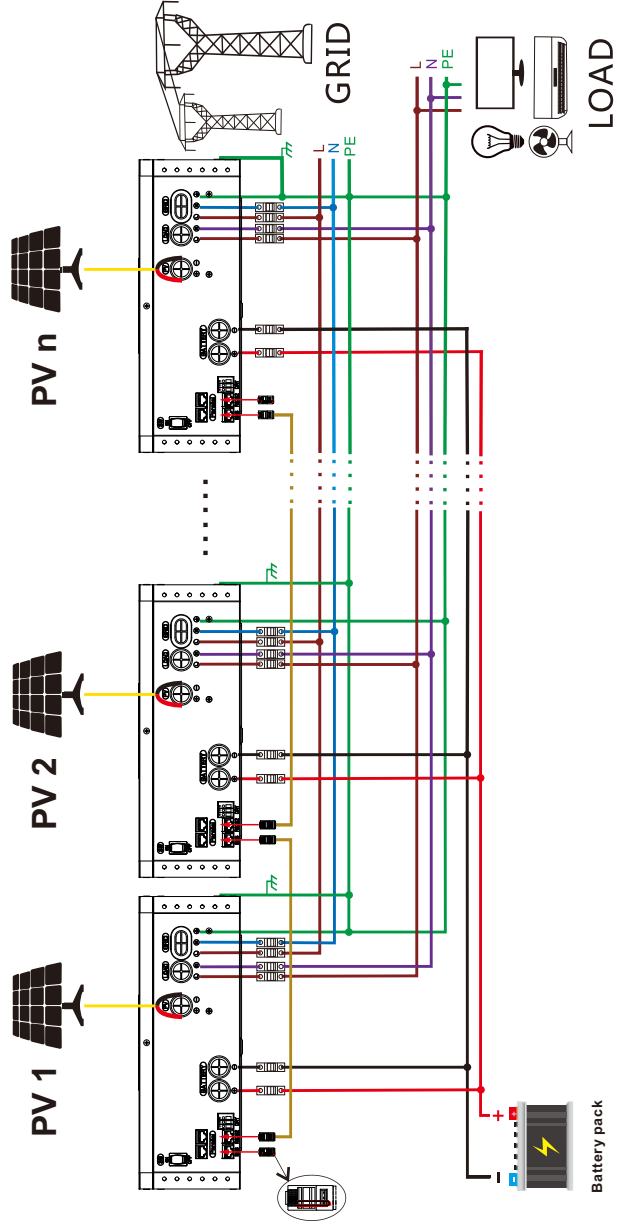
Single Phase Parallel connection diagram for two inverters in parallel for GPEO-6KL1.



Single Phase Parallel connection diagram for two inverters in parallel for GPEO-12KL1.



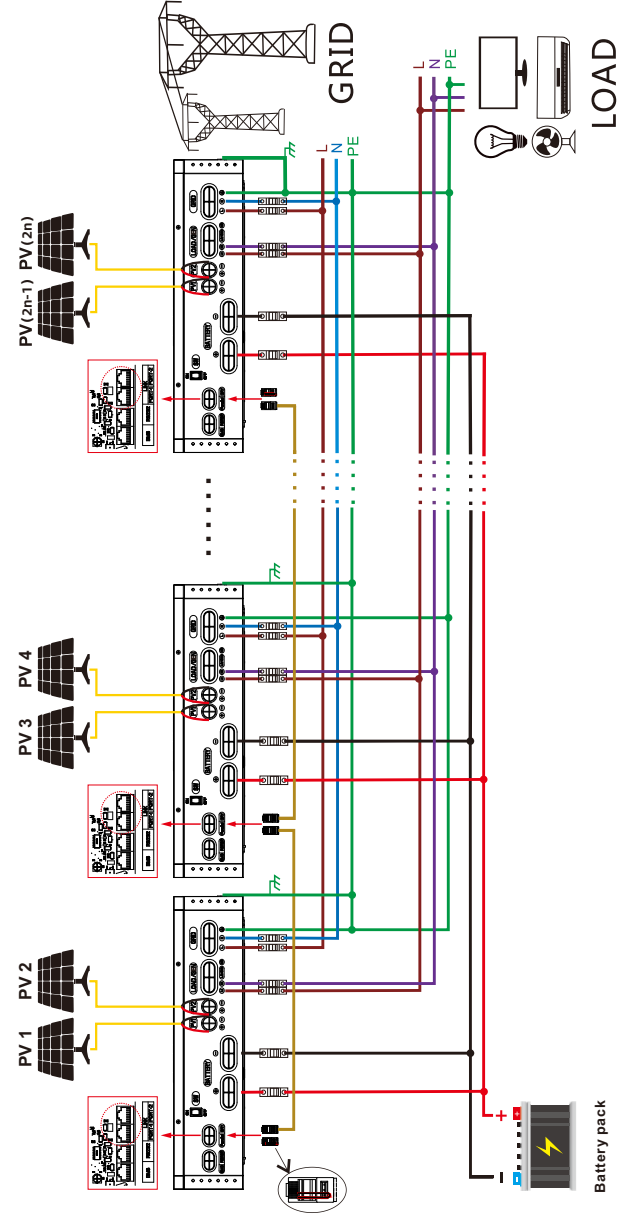
### Single Phase Parallel connection diagram for three to twelve inverters in parallel for GPEO-6KL1.



**NOTE:**

1. "n" is the number of parallel connections of the inverters.
2. Before starting up inverters, please connect all negative(-) wires of battery together.

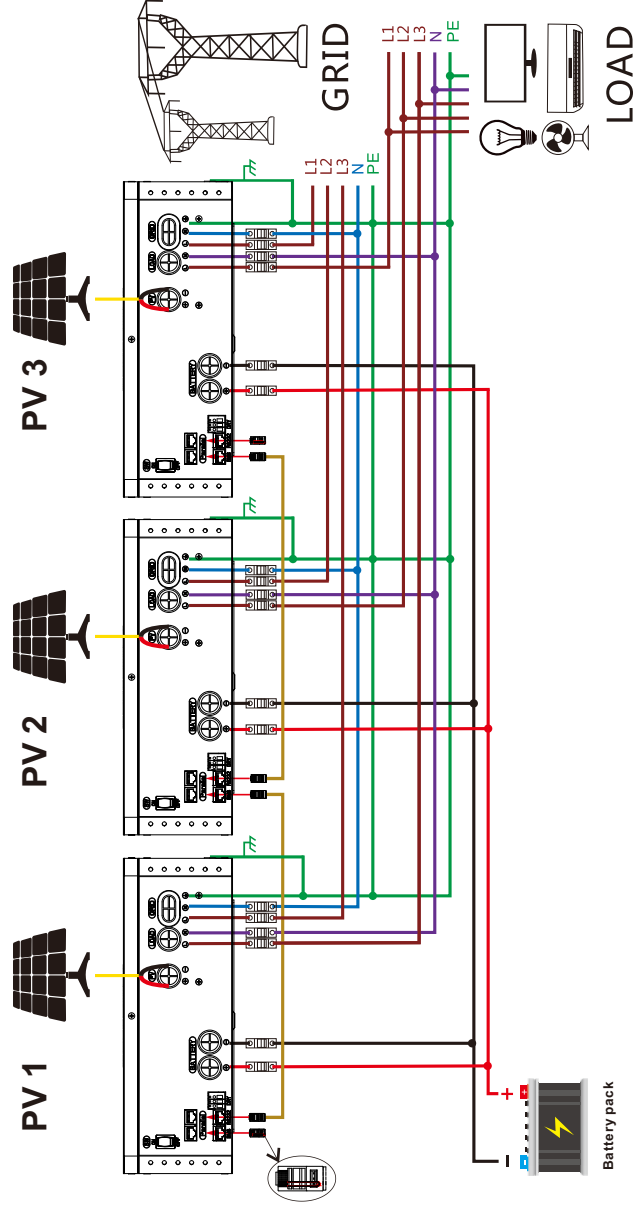
Single Phase Parallel connection diagram for three to six inverters in parallel for GPEO-12KL1.



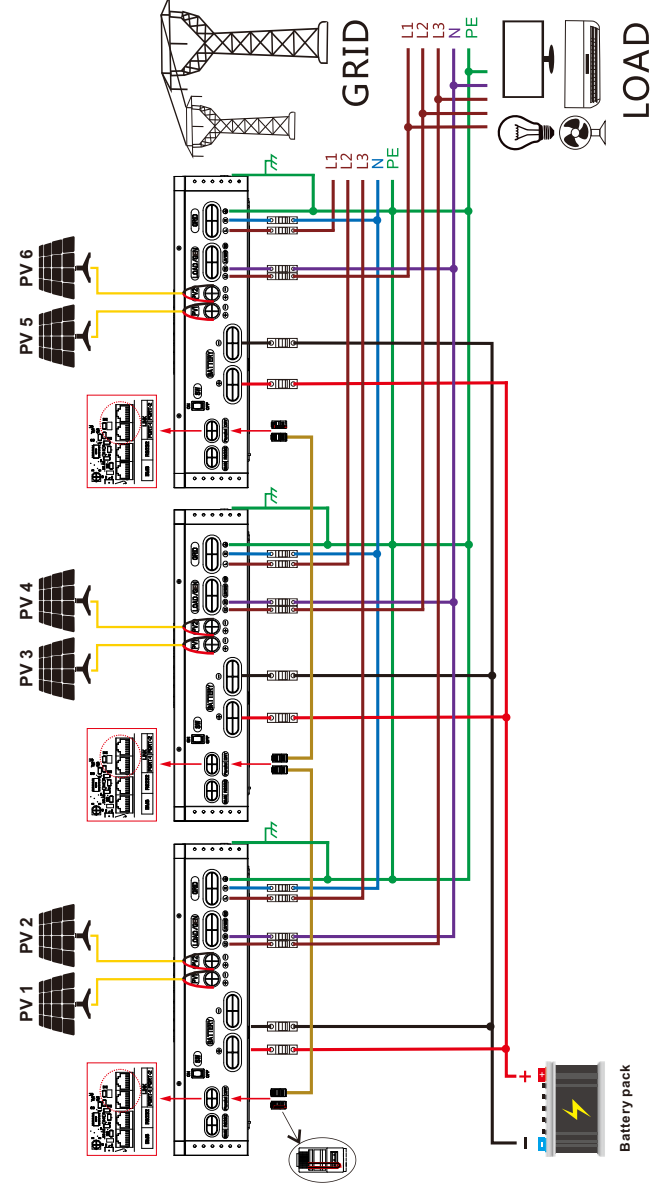
**NOTE:**

1. "n" is the number of parallel connections of the inverters.
2. Before starting up inverters, please connect all positive (+) and negative (-) wires of battery together.

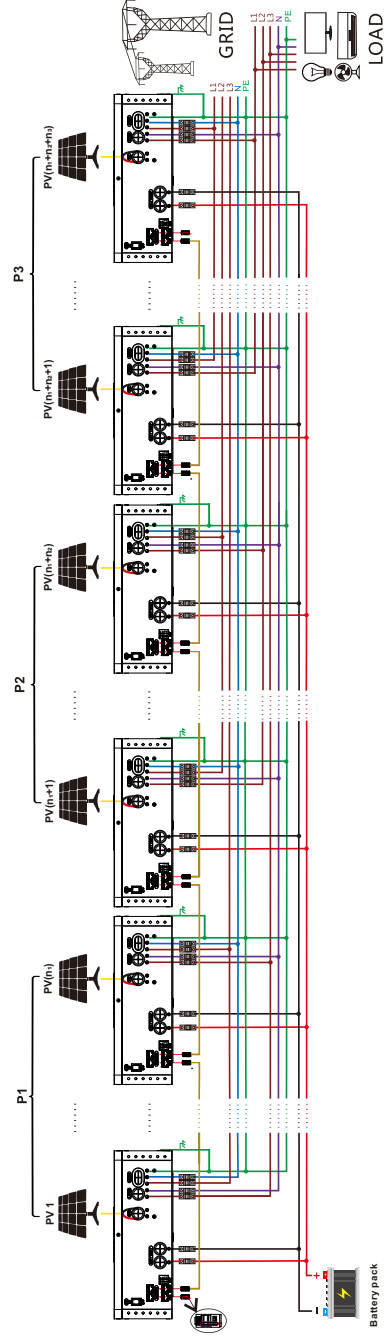
Three Phase Parallel connection diagram for three inverters in parallel for GPEO-6KL1.



Three Phase Parallel connection diagram for three inverters in parallel for GPEO-12KL1.

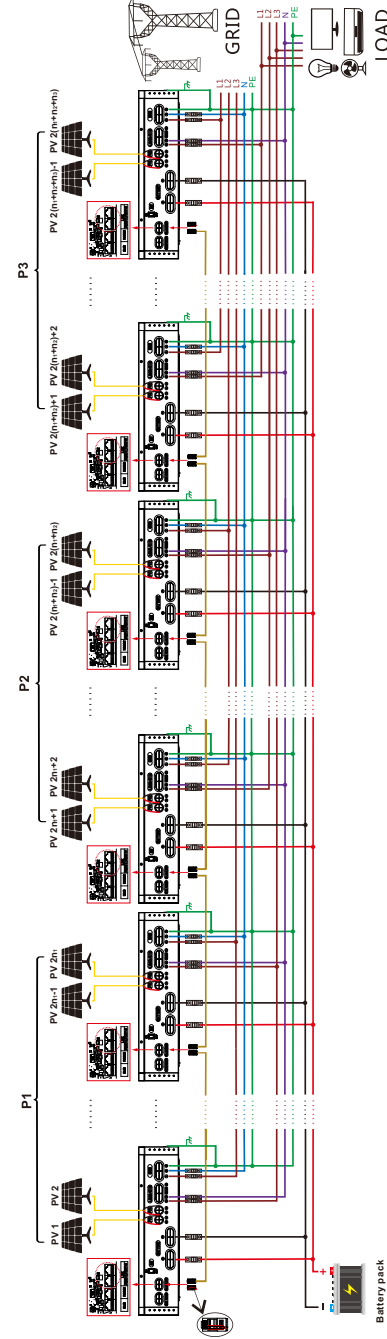


Three Phase Parallel connection diagram for four to twelve inverters in parallel for GPEO-6KL1.

**NOTE:**

1. "n1"/"n2"/"n3" is the number of parallel units for P1/P2/P3 phase.
2. Before starting up inverters, please connect all negative (-) wires of battery together.
3. Each phase is connected with at least one, a maximum of 6 parallel units for same phase; and a maximum of 12 parallel units for three phases.






Three Phase Parallel connection diagram for four to twelve inverters in parallel for GPEO-12KL1.

**NOTE:**

1. "n1"/"n2"/"n3" is the number of parallel units for P1/P2/P3 phase.
2. Before starting up inverters, please connect all positive (+) and negative (-) wires of battery together.
3. Each phase is connected with at least one, a maximum of 6 parallel units for same phase; and a maximum of 12 parallel units for three phases.

## 5. LCD Setting and Display

### Setting Program

|    |                |   |  |
|----|----------------|---|--|
| 20 | AC output mode | Single<br> SIG   | <p>When the units are used in parallel with single phase, please select "PAL" in program 20. It is required to have at least three inverters or maximum twelve inverters to support three-phase equipment.</p> <p>It's required to have at least one inverter in each phase or it's up to ten inverters in one phase.</p> <p>Please select "3P1" in program 20 for the inverters connected to L1 phase, "3P2" in program 20 for the inverters connected to L2 phase and "3P3" in program 20 for the inverters connected to L3 phase.</p> <p>Before starting up inverters, please connect all N wires of AC output together.</p> <p><b>NOTE: GPEO-4KL1 can only be set to "SIG". Parallel Settings are not supported.</b></p> |
|    |                | Parallel<br> PAL |  |
|    |                | L1 Phase<br> 3P1 |  |
|    |                | L2 Phase<br> 3P2 |  |
|    |                | L3 Phase<br> 3P3 |  |

## 6. Commissioning

### Parallel in single phase

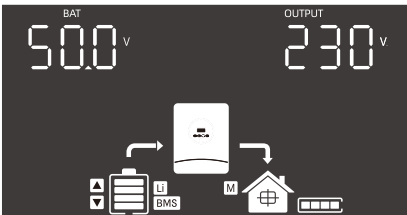
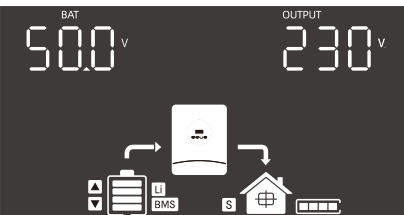
Step 1: Check the following requirements before commissioning:

- Correct wire connection.
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 20 of each unit. And then shut down all units.

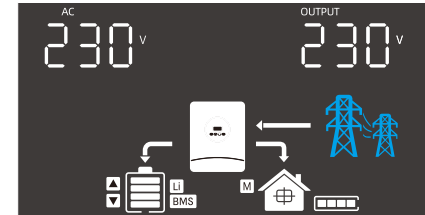
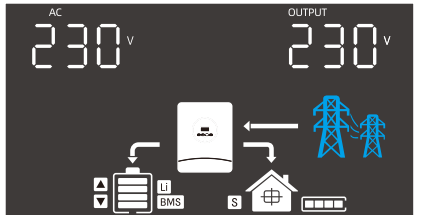
**NOTE:** To be safe, it's better to turn off switch when setting LCD program.

Step 3: Turn on each unit.

| LCD display in Master unit  | LCD display in Slave unit   |
|---|---|
|  |  |

**NOTE:** Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. However, these inverters will automatically restart. If detecting AC connection, they will work normally.

| LCD display in Master unit  | LCD display in Slave unit   |
|---|---|
|  |  |

Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

### Support three-phase equipment

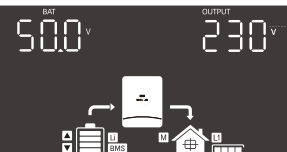
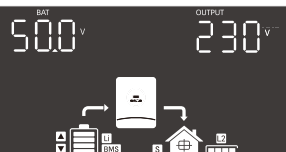
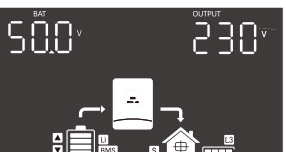
Step 1: Check the following requirements before commissioning:


- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

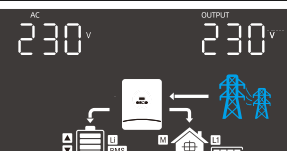
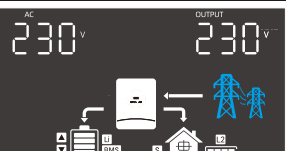
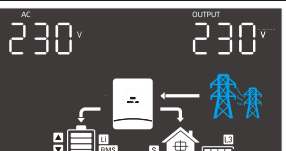
Step 2: Turn on all units and configure LCD program 20 as P1, P2 and P3 sequentially. And then shut down all units.

**NOTE:** To be safe, it's better to turn off switch when setting LCD program.

Step 3: Turn on all units sequentially.

| LCD display in L1-phase unit  | LCD display in L2-phase unit  | LCD display in L3-phase unit  |
|---|---|---|
|  |  |  |

Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon  will flash and they will not work in line mode.

| LCD display in L1-phase unit  | LCD display in L2-phase unit  | LCD display in L3-phase unit  |
|---|---|---|
|  |  |  |


Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

## Warning Code Table

When fault event happens, the fault LED is flashing. At the same time, warning code, icon  is shown on the LCD screen.

| Warning Code | Warning Information                            | Audible Alarm                 | Trouble Shooting   |
|--------------|--|-------------------------------|--|
| 01           | Overload                                       | Beep twice every second       | Reduce the loads.  |
| 02           | Fan is locked(up)                              | Beep three times every second | Check if the Fans wiring connected well. Replace the fan.  |
| 03           | Fan is locked(down)                            | Beep three time every second  | Check if the Fans wiring connected well. Replace the fan.  |
| 04           | Grid over voltage warning                      | No buzzer alarm               | Check whether the grid voltage exceeds the allowable range of the inverter.  |
| 05           | Output not connected together in parallel mode | No buzzer alarm               | Check whether the output load of the inverter is normal, and check whether the inverters are connected together in the same phase. |
| 06           | Remote shutdown warning                        | No buzzer alarm               | Check if remote shutdown is enabled via WIFI.Disable the enable or restart the inverter.   |

## Fault Code Table

When fault event happens, inverter will cut off output, and the fault LED is solid on. At the same time, fault code, icon



and **ERROR** are shown on the LCD screen.

| Fault Code | Fault information                          | Trouble Shooting   |
|------------|--|--|
| 01         | Bus voltage is too high                    | AC Surge or internal components failed.<br>Restart the unit, if the error happens again, please return to repair center. |
| 02         | Bus voltage is too low                     | Restart the unit, if the error happens again, please return to repair center.  |
| 03         | Bus soft start fail                        | Internal components failed.<br>Restart the unit, if the error happens again, please return to repair center.             |
| 10         | Inverter soft start fail                   | Internal components failed.<br>Restart the unit, if the error happens again, please return to repair center.             |
| 11         | Over current or surge detected by Software | Restart the unit, if the error happens again, please return to repair center.  |
| 12         | Over current or surge detected by hardware | Restart the unit, if the error happens again, please return to repair center.  |
| 13         | Output voltage is too low                  | Reduce the connected load.<br>Restart the unit, if the error happens again, please return to repair center.              |

|    |   |  |
|----|---|--|
| 14 | Output voltage is too high                                | Restart the unit, if the error happens again, please return to repair center.  |
| 15 | Output short circuited                                    | Check if wiring is connected well and remove abnormal load.  |
| 16 | Inverter current sensor failed                            | Restart the unit, if the error happens again, please return to repair center.  |
| 17 | Current feedback into the inverter is detected.           | 1. Restart the inverter.<br>2. Check if L/N cables are not connected reversely in all inverters.<br>3. For parallel system in single phase, make sure the sharing cables are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases.<br>4. If the problem remains, please contact your installer. |
| 20 | Overload time out   | Reduce the connected load by switching off some equipment.   |
| 21 | OP current sensor failed                                  | Restart the unit, if the error happens again, please return to repair center.  |
| 22 | Sharing current sensor failed                             | Restart the unit, if the error happens again, please return to repair center.  |
| 23 | The AC input and output wires are inversely connected     | 1. Please check AC input and output wires are connected correctly.<br>2. If this error happens during parallel installation, please check wires connection. If they are connected correctly, please finish parallel installation first, and then restart inverters.<br>3. If the problem remains, please contact your installer.   |
| 24 | The output relay exception                                | Restart the unit, if the error happens again, please return to repair center.  |
| 30 | Battery voltage is too high                               | Check if spec and quantity of batteries are meet requirements.   |
| 31 | Over current happen at DC/DC circuit                      | Restart the unit, if the error happens again, please return to repair center.  |
| 32 | DC/DC current sensor failed                               | Restart the unit, if the error happens again, please return to repair center.  |
| 33 | No.2 DCDC current sensor failed                           | Restart the unit, if the error happens again, please return to repair center.  |
| 34 | DC/DC soft start fail.                                    | Restart the unit, if the error happens again, please return to repair center.  |
| 35 | Over current happen at DC/DC circuit detected by hardware | Restart the unit, if the error happens again, please return to repair center.  |
| 36 | Over current happen at LLC circuit                        | Restart the unit, if the error happens again, please return to repair center.  |
| 37 | LLC hardware fault  | Restart the unit, if the error happens again, please return to repair center.  |
| 40 | PV voltage is too high                                    | Reduce the number of PV modules in series.   |
| 41 | Short circuited happen at PV port                         | Check if wiring is connected well.   |

|    |  |  |
|----|--|--|
| 42 | PV power anomaly                                       | Restart the unit, if the error happens again, please return to repair center.  |
| 43 | Over current happen at PV port                         | Restart the unit, if the error happens again, please return to repair center.  |
| 44 | PV current sensor failed                               | Restart the unit, if the error happens again, please return to repair center.  |
| 45 | PV1 high input power                                   | Reduce the connected load.<br>Restart the unit, if the error happens again, please return to repair center.  |
| 46 | PV2 high input power                                   | Reduce the connected load.<br>Restart the unit, if the error happens again, please return to repair center.  |
| 50 | Fan is locked  | Check if wiring is connected well.<br>Replace the fan.   |
| 51 | Over temperature happen at PV circuit                  | The temperature of internal PV component is over the limitation.<br>Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.  |
| 52 | Over temperature happen at INV circuit                 | The temperature of internal INV component is over the limitation.<br>Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.   |
| 53 | Over temperature happen at Convert L circuit           | The temperature of Convert L battery converter component is over the limitation.<br>Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.  |
| 54 | Over temperature happen at Convert H circuit           | The temperature of internal Convert H component is over the limitation.<br>Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.   |
| 55 | Over temperature happen at LLC TX                      | The temperature of internal DC/DC TX is over the limitation.<br>Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.  |
| 60 | CAN data loss  | 1. Check if communication cables are connected well and restart the inverter.<br>2. If the problem remains, please contact your installer.   |
| 61 | Host data loss   |  |
| 62 | Synchronization data loss                              |  |
| 63 | The firmware version of each inverter is not the same. | 1. Update all inverter firmware to the same version.<br>2. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your installer to provide the firmware to update.<br>3. After updating, if the problem still remains, please contact your installer. |

|    |   |  |
|----|---|--|
| 64 | The output current of each inverter is different. | 1. Check if sharing cables are connected well and restart the inverter.<br>2. If the problem remains, please contact your installer.   |
| 65 | AC output mode setting is different.              | 1. Switch off the inverter and check LCD setting program 20.<br>2. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on program 20. For supporting three-phase system, make sure no "PAL" is set on program 20.<br>3. If the problem remains, please contact your installer.                          |
| 66 | Single unit is installed to parallel system       | 1. Please check if single unit is installed to parallel system.<br>2. If this error happens during parallel installation, please check wires connectio. If they are connected correctly, please finish parallel installation first, and then restart inverters.<br>3. If the problem remains, please contact your installer. |
| 92 | DSP failed to communicate with MCU                | Restart the unit, if the error happens again, please return to repair center.  |